## Honeywell

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Sensing and Control Honeywell Inc. 11 West Spring Street Freeport, Illinois 61032



## **Temperature Sensors**

**Platinum RTDs** 

0,64

**HEL-700 Radial Chip** 

0,25

0.01

0,25

Solder Pad (2 plcs)

0,64

0.025



#### FEATURES

- Linear resistance vs temperature
- Accurate and Interchangeable
- Excellent stability
- Small for fast response
  - Wide temperature range
  - 3-packaging options

#### **TYPICAL APPLICATIONS**

- HVAC room, duct and refrigerant equipment
- Electronic assemblies thermal management, temperature compensation
- Process control temperature regulation

HEL-700 Thin Film Platinum RTDs (Resistance Temperature Detectors) provide excellent linearity, accuracy, stability and interchangeability. Resistance changes linearly with temperature. Laser trimming provides  $\pm 0.3^{\circ}$ C interchangeability at 25°C.

 $1000\Omega,~375$  alpha provides 10X greater sensitivity and signal-to-noise. Both  $1000\Omega$  and  $100\Omega$  provide interchangeabilities of  $\pm0.6^\circ\text{C}$  or better from -100°C to 100C, and  $\pm3.0^\circ\text{C}$  at 500°C.

#### MOUNTING DIMENSIONS (for reference only) HEL-700 Ribbon Lead

27

0.05

0,25 0.01

1,65 0.065

0.060 (1,52)

0.012 (0,31)

1,27

0.05

0.002 (0,05)

HEL-700 SMT (Axial) Flip Chip

(0.030) 0,76

0.016 (0,31)

#### ORDER GUIDE HEL-700 Thir

Thin Film Platinum RTD				
-U	1000	1000Ω, 0.00375 Ω/Ω/°C		
-Т	100Ω,	100 $\Omega$ , 0.00385 $\Omega/\Omega/^{\circ}$ C DIN Standard		
	-0	-0 ±0.2% Resistance Trim (Standard)		
	-1	±0.1% Resistance Trim (Optional)		
		-A Radial Ribbon Lead		
		-B Radial Chip		
	-C SMT Axial Flip Chip (1000 $\Omega$ ONLY)			
	-U	-U 1000Ω -T 100Ω, -0	-U         1000Ω, 0.003           -T         100Ω, 0.0036           -O         ±0.29           -1         ±0.19           -A         -B	

#### Fig. 1: Linear Output Voltage

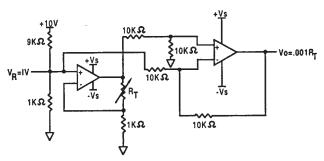
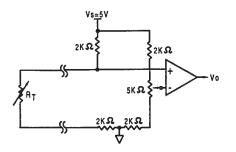


Fig. 2: Adjustable Point (Comparator) Interface





## **Temperature Sensors** Platinum RTDs

#### FUNCTIONAL BEHAVIOR

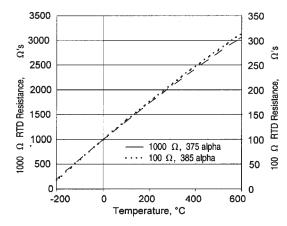
$R_T = R_0(1+A)$	$T + BT^2 - 100C$	CT³+CT⁴	·)		
RT = Resist	ance ( $\Omega$ ) at te	mperati	ure T (°C)		
$R_0 = \text{Resista}$	ance $(\hat{\Omega})$ at 0°	C			
T = Temper	ature in °C				
$A = \alpha + \alpha \delta$	δ B =	- αδ	C <sub>T&lt;0</sub>	=	$-\alpha\beta$
10	0	100 <sup>2</sup>		-	100 <sup>4</sup>

#### CONSTANTS

<b>Alpha,</b> α (°C <sup>-1</sup> )	0.00375 ±0.000029	0.003850 ±0.000010
Delta, δ (°C)	$1.605 \pm 0.009$	$1.4999 \pm 0.007$
<b>Beta,</b> β (°C)	0.16	0.10863
<b>A</b> (°C <sup>-1</sup> )	3.81×10 <sup>-3</sup>	3.908×10 <sup>-3</sup>
<b>B</b> (°C <sup>-2</sup> )	-6.02×10 <sup>-7</sup>	-5.775×10 <sup>-7</sup>
<b>C</b> (°C <sup>-4</sup> )	-6.0×10 <sup>-12</sup>	-4.183×10 <sup>-12</sup>

Both  $\beta = 0$  and C = 0 for T>0°C

#### **RESISTANCE VS TEMPERATURE CURVE**



#### ACCURACY VS TEMPERATURE

HEL-700 platinum RTDs are available in two base resistance trim tolerances:  $\pm 0.2\%$  or  $\pm 0.1\%$ . The corresponding resistance interchangeability and temperature accuracy for these tolerances are:

Tolerance	Standard	d ±0.2%	Optiona	l ±0.1%
Temperature (°C)	$\pm \Delta R^*$ ( $\Omega$ )	±ΔT (°C)	$\pm \Delta R^*$ ( $\Omega$ )	±ΔT (°C)
-200	6.8	1.6	5.1	1.2
-100	2.9	0.8	2.4	0.6
0	2.0	0.5	1.0	0.3
100	2.9	0.8	2.2	0.6
200	5.6	1.6	4.3	1.2
300	8.2	2.4	6.2	1.8
400	11.0	3.2	8.3	2.5
500	12.5	4.0	9.6	3.0
600	15.1	4.8	10.4	3.3

\*1000 $\Omega$  RTD. Divide  $\Delta R$  by 10 for 100 $\Omega$  RTD.

## 

#### PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

#### SPECIFICATIONS

Sensor Type	Thin film platinum RTD; $R_0 = 1000 \Omega @ 0^{\circ}C$ ; alpha = 0.00375 $\Omega/\Omega/^{\circ}C$ $R_0 = 100 \Omega @ 0^{\circ}C$ ; alpha = 0.00385 $\Omega/\Omega/^{\circ}C$
Temperature Range	-200 to +540°C (-300 to +1000°F)
Temperature Accuracy	$\pm 0.5^{\circ}$ C or 0.8% of temperature, °C (R <sub>0</sub> $\pm 0.2\%$ trim), whichever is greater $\pm 0.3^{\circ}$ C or 0.6% of temperature, °C (R <sub>0</sub> $\pm 0.1\%$ trim), whichever is greater (optional)
Base Resistance and Interchangeability, $R_{\rm 0} \pm \Delta R_{\rm 0}$	1000 ± 2 Ω (±0.2%) @ 0°C 1000 ± 1 Ω (±0.1%) @ 0°C (optional)
Linearity	$\pm 0.1\%$ of full scale for temperatures spanning $-40^{\circ}$ to $+125^{\circ}$ C $\pm 2.0\%$ of full scale for temperatures spanning $-200^{\circ}$ to $+540^{\circ}$ C
Time Constant	<0.15 seconds in water @ 3 ft./sec. <1 second on metal surfaces: <4 seconds in air @ 10 ft./sec.
Operating Current	2 mA max. For self-heating errors of 1°C 1 mA recommended
Stability	Better than 0.25°C/year: 0.05°C/5 years for occupied environments
Self-Heating	0.3 mW/°C
Insulation Resistance	>50 MΩ @ 50 VDC @ 25°C
Case Material	99% alumina support, vapor deposited alumina passified resistance portion, refractory glass passified overall
Lead Material – Ribbon	Platinum ribbon, 0.002 $\times$ 0.010 $\times$ 0.16 in. long nominal
Lead Pull Strength – Ribbon	200 grams nominal pulling up from surface

## **Temperature Sensors**

Platinum RTDs



#### FEATURES

- Linear resistance vs temperature
- Accurate and Interchangeable
- Excellent stability
- Teflon or fiberglass lead wires
  - Wide temperature range
  - Ceramic case material

#### TYPICAL APPLICATIONS

- HVAC room, duct and refrigerant equipment
- Instrument and probe assemblies temperature compensation
- Process control temperature regulation

HEL-700 Series elements are fully assembled, ready to use directly or in probe assemblies without the need for fragile splices to extension leads.

The  $1000\Omega$ , 375 alpha version, provides 10X greater sensitivity and signal-tonoise. Optional NIST calibrations improve accuracy to  $\pm 0.03^{\circ}$ C at 0°C.

#### ORDER GUIDE

**HEL-705** 

**HEL-707** 

HEL-711 HEL-712

HEL-716

HEL-717

2,18 0.086

2,18

2,8

3,18

0.125

0.11

0.086

0.60

15,24

0.60

HEL-705	28 ga. TFE Teflon, 2-wire only				
HEL-707	28 ga	a. Fibe	rglass,	2-wire	only
HEL-711	28 ga	a. TFE	Teflon	(2-wire	e 1000 $\Omega$ , 3-wire 100 $\Omega$ )
HEL-712	28 ga	a. Fiber	rglass	(2-wire	e 1000Ω, 3-wire 100Ω)
HEL-716	24 ga	a. TFE	Teflon	(2-wire	e 1000 $\Omega$ , 3-wire 100 $\Omega$ )
HEL-717	24 ga	a. Fibe	rglass	(2-wire	$e$ 1000 $\Omega$ , 3-wire 100 $\Omega$ )
	-U	1000	Ω, 0.00375 Ω/Ω/°C		
	-Т	100Ω	$\Omega$ , 0.00385 $\Omega/\Omega/^{\circ}$ C DIN Standard		
		-0	±0.2% Resistance Trim (Standard)		
		-1	±0.1	% Res	istance Trim (Optional)
			-12	Lead	wire length, 12 inches
			-00 No NIST calibration		No NIST calibration
			-C1 NIST @ 0°C		NIST @ 0°C
			-C2 NIST @ 0 & 100°C		
	-C3 NIST @ 0, 100 & 260°C				

305.0

12.00

Teflon

305,0

12.00

305,0

12.00

305,0

12.00

Fiberglass

Teflon or Fiberglass

Teflon or Fiberglass

MOUNTING DIMENSIONS (for reference only)

4,75

6,35

0

# Fig. 1: Wheatstone Bridge 2-Wire Interface $R_1$ $V_0$ $L_1$ $R_7$ $R_2$ $V_0$ $L_2$ $R_7$

#### Fig. 2: Linear Output Voltage

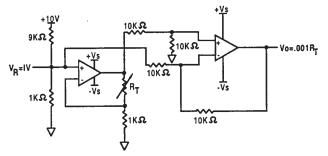
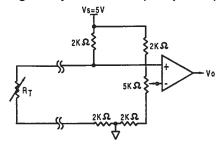


Fig. 3: Adjustable Point (Comparator) Interface



### CAUTION

## PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

# Temperature

## **Temperature Sensors** Platinum RTDs

#### FUNCTIONAL BEHAVIOR

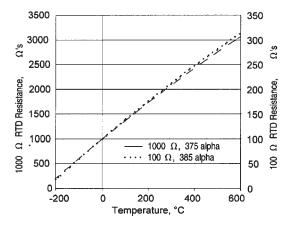
$R_{T} = R_{0}(1 + AT + BT^{2} - 100CT^{3} + CT^{4})$	
$RT = Resistance (\Omega)$ at temperature T (	°C)
$R_0 = \text{Resistance}(\Omega) \text{ at } 0^{\circ}\text{C}$	
T = Temperature in °C	
$A = \alpha + \alpha \delta \qquad B = -\alpha \delta$	$C_{T<0}=-\alpha\beta$
100 100 <sup>2</sup>	<b>100</b> ⁴

#### CONSTANTS

Alpha, $\alpha$ (°C <sup>-1</sup> )	0.00375 ±0.000029	0.003850 ±0.000010
Delta, δ (°C)	$1.605 \pm 0.009$	$1.4999 \pm 0.007$
Beta, $\beta$ (°C)	0.16	0.10863
<b>A</b> (°C <sup>-1</sup> )	3.81×10 <sup>-3</sup>	3.908×10 <sup>-3</sup>
<b>B</b> (°C <sup>-2</sup> )	-6.02×10 <sup>-7</sup>	-5.775×10 <sup>-7</sup>
<b>C</b> (°C-4)	-6.0×10 <sup>-12</sup>	-4.183×10 <sup>-12</sup>

Both  $\beta = 0$  and C = 0 for T>0°C

#### **RESISTANCE VS TEMPERATURE CURVE**



#### ACCURACY VS TEMPERATURE

		-		
Tolerance	Standard ±0.2%		Optiona	l ±0.1%
Temperature (°C)	$\pm \Delta R^*$ ( $\Omega$ )	±ΔT (°C)	$\pm \Delta R^*$ ( $\Omega$ )	±ΔT (°C)
-200	6.8	1.6	5.1	1.2
-100	2.9	0.8	2.4	0.6
0	2.0	0.5	1.0	0.3
100	2.9	0.8	2.2	0.6
200	5.6	1.6	4.3	1.2
300	8.2	2.4	6.2	1.8
400	11.0	3.2	8.3	2.5
500	12.5	4.0	9.6	3.0
600	15.1	4.8	10.4	3.3
HIGGO DED DI LL I	1 10 1 1001	DTD		

\*1000 $\Omega$  RTD. Divide  $\Delta$  by 10 for 100 $\Omega$  RTD.

#### **NIST CALIBRATION**

NIST traceable calibration provides resistance readings at 1, 2 or 3 standard temperature points to yield a resistance versus temperature curve with 10x better accuracy.

Calibration	1 Point	2 Point	3 Point
T (°C)	$\pm \Delta T$ (°C)	$\pm \Delta T$ (°C)	$\pm \Delta T$ (°C)
-200	0.9	—	—
-100	0.5	0.27	0.15
0	0.03	0.03	0.03
100	0.4	0.11	0.07
200	0.8	0.2	0.08
300	1.2	0.33	6.2
400	1.6	0.5	8.3
500	2.0	0.8	9.6
600	2.6	1.2	10.4

#### SPECIFICATIONS

Sensor Type	Thin film platinum RTD; $R_0 = 1000 \Omega @ 0^{\circ}C$ ; alpha = 0.00375 $\Omega/\Omega/^{\circ}C$ $R_0 = 100 \Omega @ 0^{\circ}C$ ; alpha = 0.00385 $\Omega/\Omega/^{\circ}C$
Temperature Range	TFE Teflon: -200° to +260°C (-320° to +500°F) Fiberglass: -75° to +540°C (-100° to +1000°F)
Temperature Accuracy	$\pm 0.5^{\circ}$ C or 0.8% of temperature, °C (R <sub>0</sub> $\pm 0.2\%$ trim), whichever is greater $\pm 0.3^{\circ}$ C or 0.6% of temperature, °C (R <sub>0</sub> $\pm 0.1\%$ trim), whichever is greater (optional)
Base Resistance and Interchangeability, $R_{\rm 0} \pm \Delta R_{\rm 0}$	1000 ± 2 Ω (±0.2%) @ 0°C 1000 ± 1 Ω (±0.1%) @ 0°C (optional)
Linearity	$\pm 0.1\%$ of full scale for temperatures spanning $-40^{\circ}$ to $+125^{\circ}$ C $\pm 2.0\%$ of full scale for temperatures spanning $-75^{\circ}$ to $+540^{\circ}$ C
Time Constant	<0.5 sec. 0.85 inch O.D. in water at 3 ft/sec; <1.0 sec, 0.85 inch O.D. in still water
Operating Current	2 mA maximum for self heating errors of <1°C; 1 mA recommended
Stability	<0.25°C/year; 0.05°C per 5 years in occupied environments
Self Heating	<15 mW/°C for 0.85 O.D. typical
Insulation Resistance	>50 M $\Omega$ at 50 VDC at 25°C
Construction	Alumina case; Epoxy potting (Teflon leads); Ceramic potting (fiberglass leads)
Lead Material	Nickel coated stranded copper, Teflon or Fiberglass insulated